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C3-C
Job Sheet 193889



Part No: C3-C

Job Qty: 1 pcs

Part Name: Single Cage



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/24/19

Job Tracking No:

Due Date: 5/14/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG C3-C Rev J IPP Rev A 18.03.28 New issue DP Verify DD/IPP Rev. B 19.04.25 drawing revision DP Verify DD/IPP Rev. C 19.05.03 drawing revision DP Verify DD/IPP Rev. D 19.07.23 drawing update DP Verify DD

Ship Via:

install w order 16945

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	External Load - 1	1 pcs	5/14/19		0.00	0.50	External Load - 1		<i>Michel 2019-8-7</i>
							External Load - 2		
							External Load - 3		
100	External Load - 2 - B4B	1 pcs	5/14/19		0.00	0.50	External Load - 1 - B4B		<i>Michel 2019-8-7</i>
							External Load - 2 - B4B		
							External Load - 3 - B4B		
120	QC 5	1 pcs	5/14/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
140	Packaging 3-1 - Stock - B4B	1 pcs	5/14/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		

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				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	DAS 21 9-89 AUG 07 2019
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160	QC 21 - FG	1 pcs	5/14/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

Part Op 90 - Issue S/N.

Descriptions: **100** - 1-Assemble as per drawing. See note 8,9,10 and 11. ***SPREAD COTTER PIN JUST ENOUGH SO THAT IT WILL NOT FALL OUT*** 2-Ink stamp T/N and S/N as per drawing sheet 2 note 12.

120 - (QC5- Inspect part completeness to step on W/O)**140** - (Identify as per dwg & Stock Location: _____)**160** - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN6-17A	Bolt	2 Ea (2 ea)	90-External Load - 1	S104372
AN10-22	Bolt	1 Ea (1 ea)	100-External Load - 2 - B4B	S194808
AN310-10	Castellated Nut	1 Ea (1 ea)	100-External Load - 2 - B4B	S061118
C3-C-1	Weldment C3 Cage	1 pcs (1 ea)	100-External Load - 2 - B4B	S194340
C3-C-15	Bumper Assembly	1 pcs (1 ea)	100-External Load - 2 - B4B	S202077
C3-C-8	Lifting Bushing	1 pcs (1 ea)	100-External Load - 2 - B4B	S180893
MS21042L6	Nut	1 Ea (1 ea)	100-External Load - 2 - B4B	S182056
MS21044N6	Nut, Self-Lock .375-24,UNJF-3B	2 Ea (2 ea)	100-External Load - 2 - B4B	S181732
MS24665-355	CAD Plated Steel Cotter pin 1/8" Dia. X 1-1/4" Long	1 Ea (1 ea)	100-External Load - 2 - B4B	S202675
NAS1149F0663P	Washer (AN960-616)	4 Ea (4 ea)	100-External Load - 2 - B4B	S166716
NAS1149F1032P	Washer (AN960-1016L)	2 Ea (2 ea)	100-External Load - 2 - B4B	S173079
NAS1351-6-28	CAD Plated Steel Socket Head Cap Screw 3/8"-24 X 1.75" Long	1 Ea (1 ea)	100-External Load - 2 - B4B	S202682

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-External Load - 1	AN6-17A	2	25	0
100-External Load - 2 - B4B	AN10-22	1	5	0
	AN310-10	1	23	0
	C3-C-1	1	1	0
	C3-C-15	1	0	0
	C3-C-8	1	10	0
	MS21042L6	1	283	0
	MS21044N6	2	51	0
	MS24665-355	1	0	0
	NAS1149F0663P	4	445	0
	NAS1149F1032P	2	77	0
	NAS1351-6-28	1	0	0

Part Specifications

Specifications could not be found.

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Container No: S203294



Part: C3-C

Job No: 193889

Serial No/Batch: S203294

Revision: J

Inspector:

Exp Date:

Instructions:

Date: 08/07/19